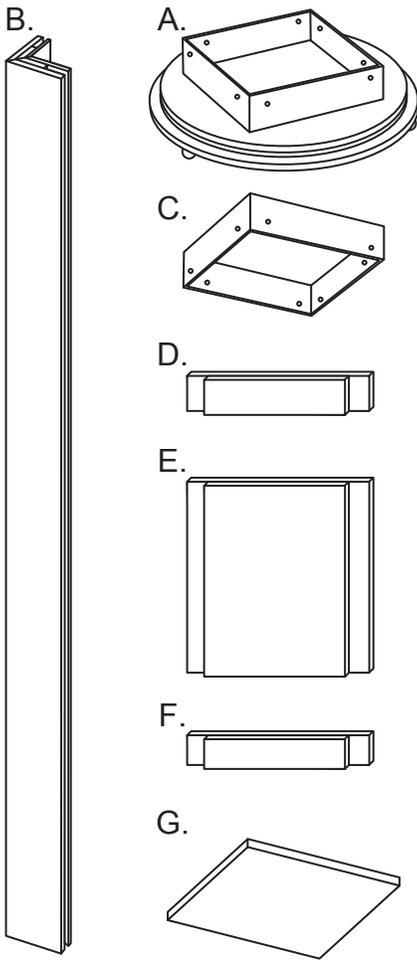


# Vicenza Designs' Display Tower

The tower includes 12 display boards and rotates 360°



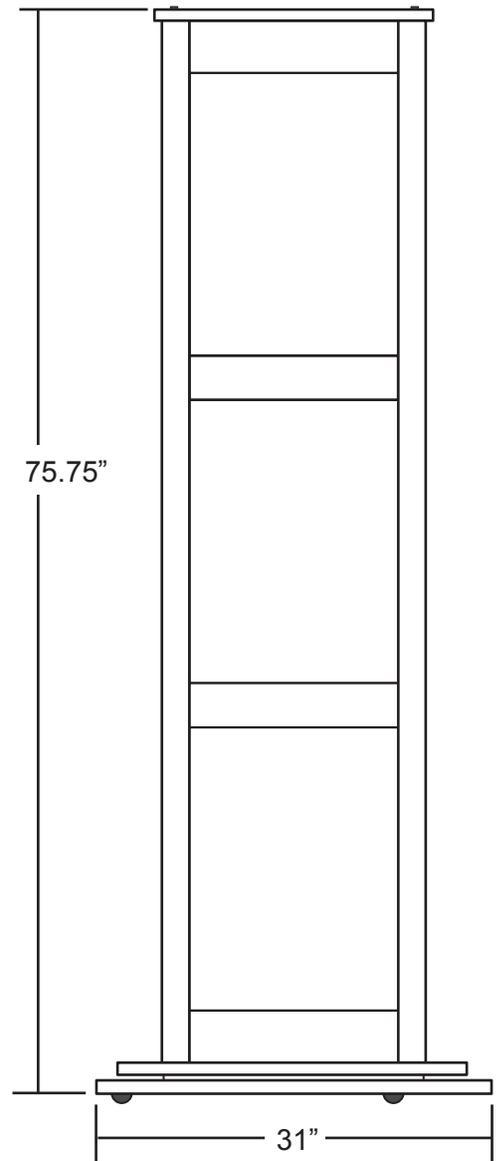
## Kit Includes:

- A. Base (1 ea.)
- B. Corner Post (4 ea.)
- C. Top Core (1 ea.)
- D. Top/Bottom Spacer (8 ea.)
- E. Display Boards (12 ea.)
- F. Middle Spacers (8 ea.)
- G. Top (1 ea.)
- 
- H. 1" Machine Screw (16 ea.)
- I. 1.5" Machine Screw (4 ea.)

## Tools:

- Phillips Screw Driver
- Level (optional)
- Loctite® Blue (optional)

**NOTE:** We suggest a minimum of two people help assemble the tower for safety.

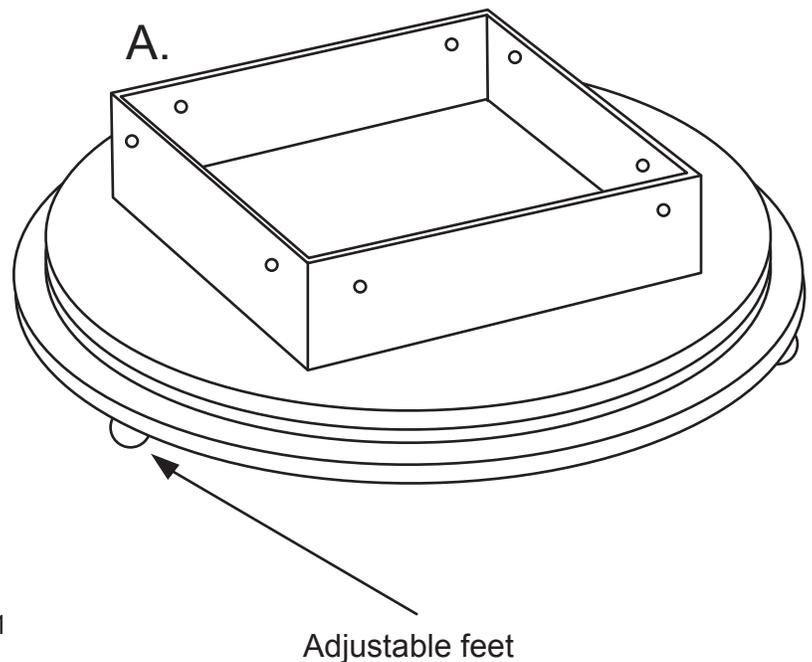


## STEP 1:

### PARTS: A

You will need a minimum of 31 square inches for the base of the tower. You will need a minimum of approximately 80 inches of clearance for assembly.

The tower needs to be placed on a flat level surface. Adjust the feet on the bottom of the preassembled base to insure the base is stable. Using a "level" may be helpful to ensure the base is flat.



**Vicenza Designs**  
4675 Vandenberg Drive  
North Las Vegas, NV 89081  
(800) 932-2358  
[www.VicenzaDesigns.com](http://www.VicenzaDesigns.com)

# Vicenza Designs' Display Tower

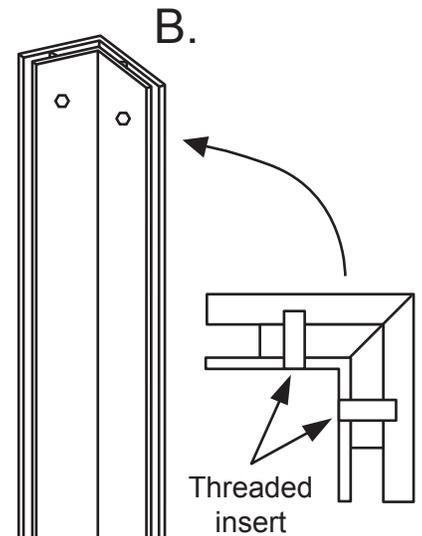
## STEP 2:

PARTS: A, B and H

Take one of the parts marked "B" and position it on part "A" as shown in Fig. 1 below. Use two of the screws (H) and insert them through the holes on part "A" into the threaded insert in part "B" as shown in Fig. 2 below.

Repeat the process on the other three corners.

**NOTE:** Before inserting the screws we suggest adding a drop of Loctite on each of the screws.



Threaded inserts location on the top and bottom of part "B".

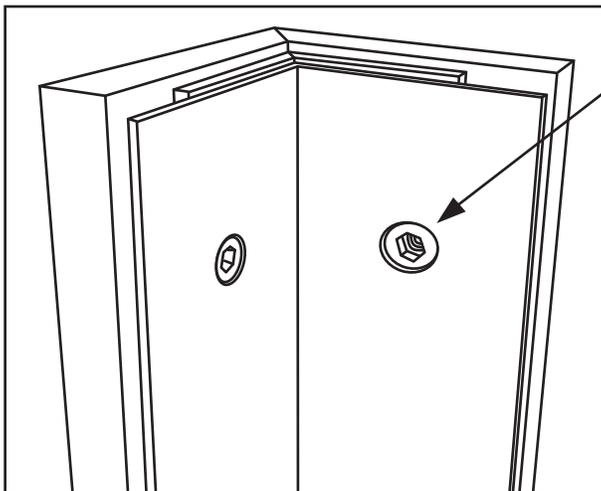
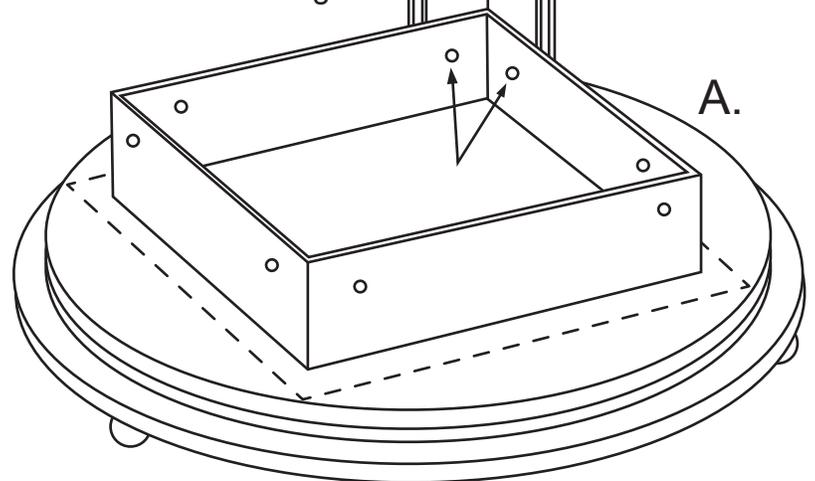
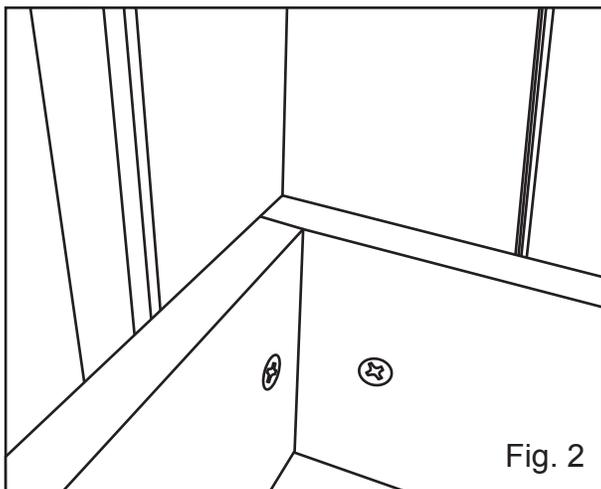


Fig. 1



# Vicenza Designs' Display Tower

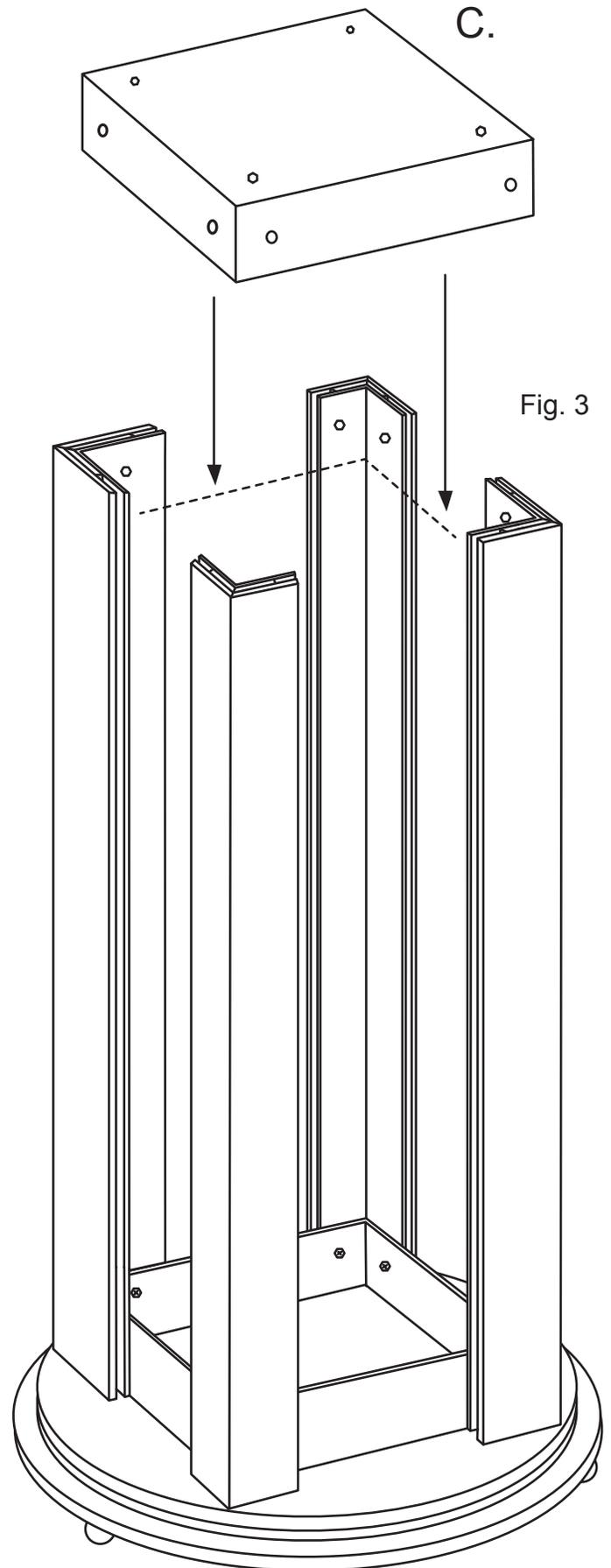
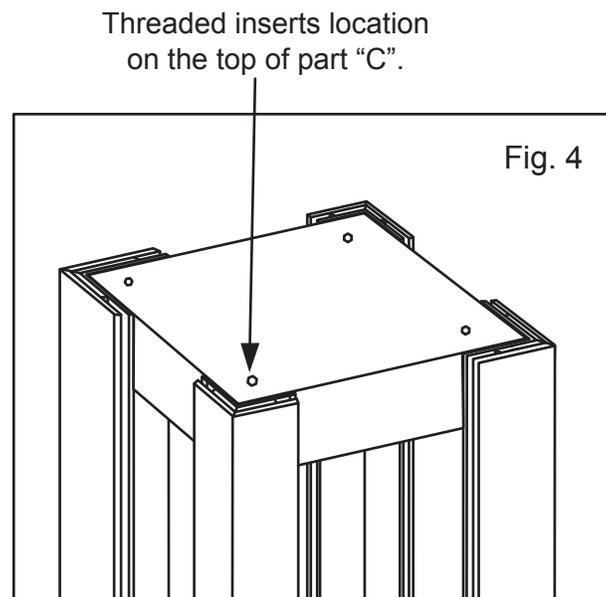
## STEP 3:

PARTS: C and H

Slide part "C" down from the top in between the four posts, Fig. 3.

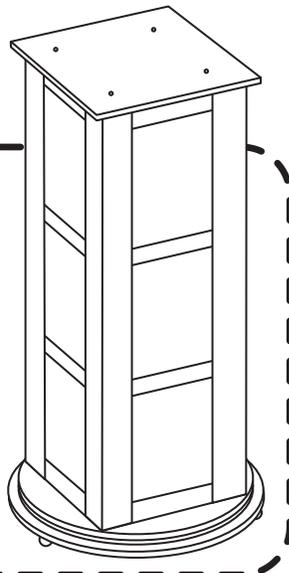
Line up the holes on the sides of part "C" so you can insert the screws (H) into the threaded inserts located at the top of the post, Fig. 4.

**NOTE:** Before inserting the screws we suggest adding a drop of Loctite on each of the screws.



### How do I clean my tower?

We suggest lightly wiping the exterior with a soft cloth and Windex.



# Vicenza Designs' Display Tower

## STEP 4:

**PARTS: D, E, F, G and I**

Locate the vertical board guides at the top of the four sides of the tower frame, Fig. 5. Part's "D, E and F" will all slide down these grooves aligned by their backboards.

Slide one of part "D" to the bottom of each side. Then alternate three of part "E" and two of part "F" on each side. Finishing with another part "D".

**Pattern:** D - E- F- E- F- E- D

Once all of your side boards are placed, position part "G" on top of the tower and use part "I" to secure it. The screws go down from the top through part "G", into the threaded inserts in the top of part "C".

Finished!

**NOTE:** Loading heavier display boards on the bottom row and placing boards with similar weights across from each other will help make the tower more stable during rotation.

**NOTE:** Do not Loctite the screws used in part "G". You will need to remove them everytime to change your display boards.

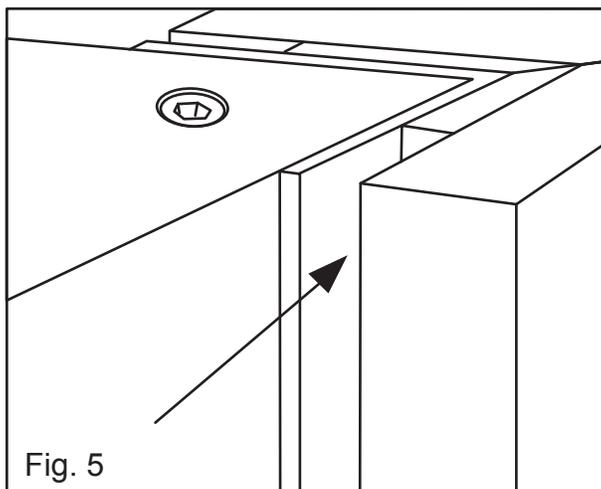
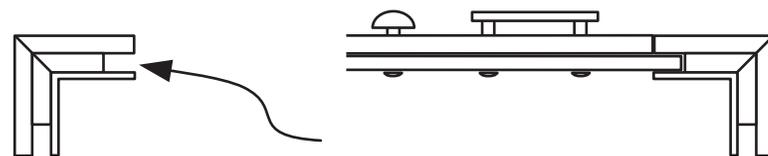
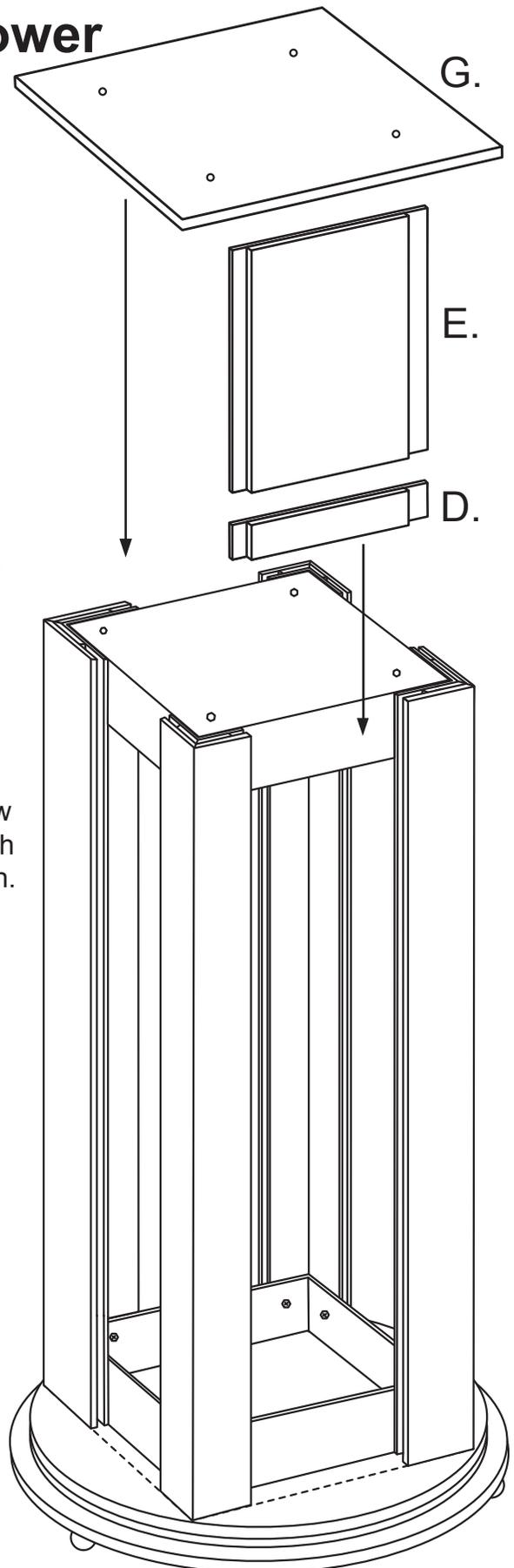
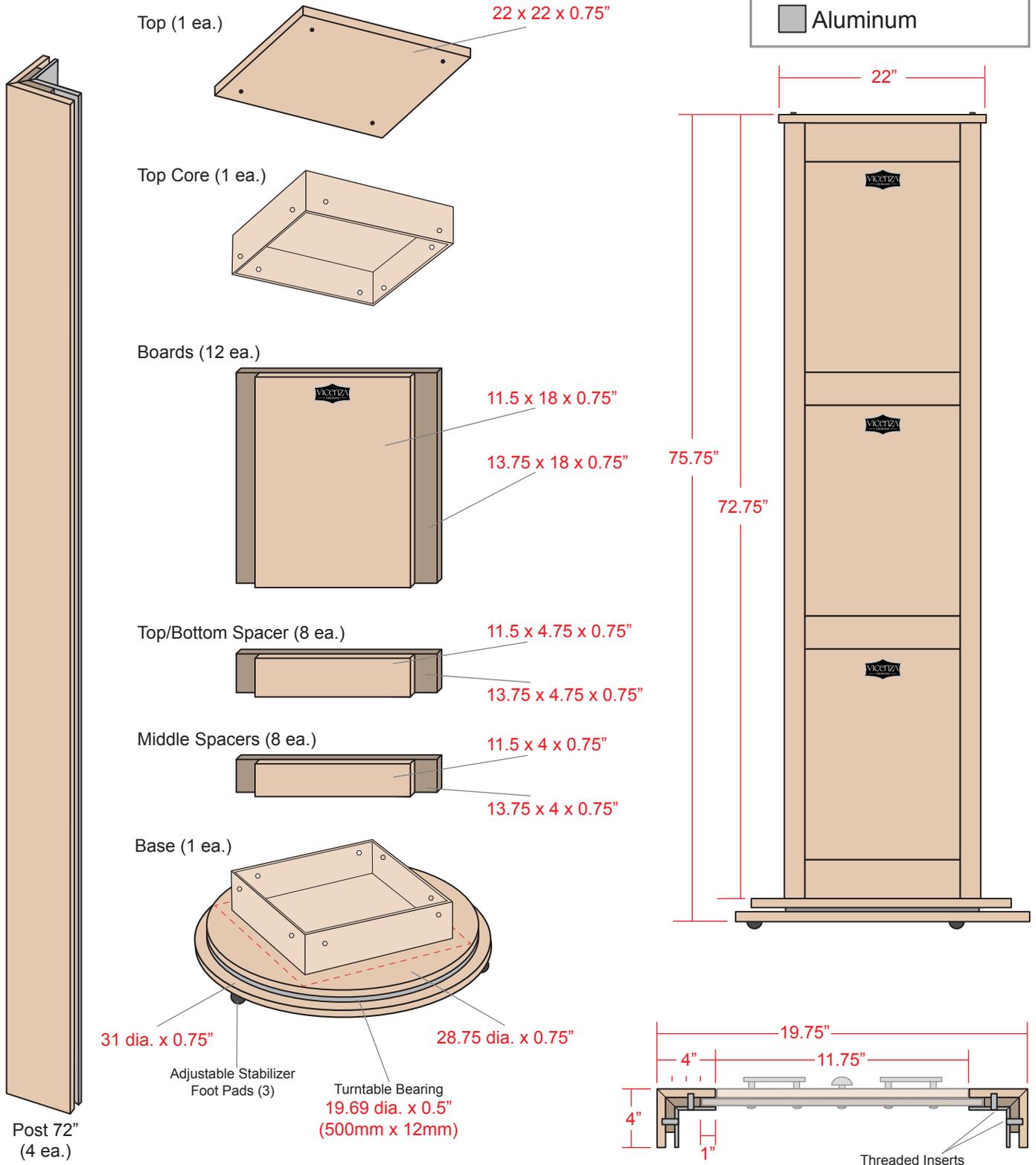


Fig. 5

# Vicenza Display Tower

	Veneered MDF
	MDF
	Aluminum



## ASSEMBLY HARDWARE

- Machine Screw (1") ..... 16 ea.
- Machine Screw (1.5") ..... 4 ea.

**NOTE:** Hardware list does not include preassembled base

